

**TransPacific Energy (TPE)** is a high-tech corporation that designs, builds, owns, operates, sells and installs proprietary, modular Organic Rankine Cycle ("ORC") utilizing multiple refrigerant mixtures to maximize heat recovery and convert waste heat directly (75F to 950F) from industrial processes, solar and geothermal, biomass converting it into electrical energy. TPE technology can also be utilized as alternative to cooling towers, steam condensers and use heat released to efficiently generate electricity with air-cooled or water-cooled condensers. TPE also expands its **Renewable Energy** activities, for more information and details, visit our web site www.transpacenergy.com

**TPE™** uses multi component fluids environmentally sound nontoxic, nonflammable, in contrast to the typical Organic Rankine Cycle that uses binary cycles and organic fluids such as pentane, isobutene, butane, propane and ammonia instead of water.

Count on *TransPacific Energy* efficient waste heat recovery for power generation using its propriety and renewable energy technologies. Other applications include solar, geothermal energy as well as warm ocean waters. We deliver innovative solutions for cleaner greener world. Help us stop global warming with our green energy conversion technology.



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### **ORGANIC RANKINE CYCLE ORC**

The Rankine cycle is a closed loop thermodynamic cycle with a working fluid where an external heat source generates steam at its boiler. Water is the working fluid. Steam turbines, installed in power plants (coal fired, nuclear or biomass) are based on the cycle. In an Organic Rankine cycle (ORC), the working fluid is not water but an organic fluid such as butane or pentane, ammonia etc. This cycle is more suitable for low temperature and medium heat source applications than steam cycle.



Temperature

Blend Single fluid

6-1: Organic liquid is heated up with vapor from turbine outlet

### TPE

### Value proposition: Why Refrigerant Mixtures?!!

## • Pure Refrigerants boil at constant but *blends* boil at variable saturation temperatures.

#### •Benefits of TPE refrigerant Mixtures:

- Unique ability to customize refrigerant mixture for maximum heat recovery, less heat losses and power production.
- Efficient Heat Recovery Direct and Indirect: (80-1000F)
- Wide applications:
  - -Hot fluids: Gray water, Solar, Geothermal
  - -Hot gases: Flue gases, Hot air
- Economically viable
- Environmentally sound
- Built as per Industry Standards





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**TransPacific Energy (TPE)** ORC uses environmentally sound refrigerant mixtures (blend) formulated to maximize heat recovery at heat source temperatures from 25°C up to 500°C with enhanced electrical efficiency up to 35%. This permits a wide range of applications of the TPE ORC to generate power from waste and untapped heat sources such as liquid and effluent flue gases. Typical turbo generator shown below is for illustration purposes only and final product may vary.



#### TPE ORC ADVANTAGES:

- > Enhanced Heat to power electrical efficiency
- > Variable boiling temperature to enhance heat recovery
- > Hermetically sealed, no gear box
- > Availability higher than 80% and efficient at wide range of temperatures
- Easy to install and limited footprint (skid mounted)
- Simple automated operation, PM and Ethernet PLC
- Low operation and maintenance cost
- Innovative certified refrigerant mixture
- >Nonflammable, nontoxic working fluids
- Broad Temperature Applications

Thermal storage uses patent technology; environmentally sound phase change material that meets codes and flame spread standards, and provides 24/7 power for solar, geothermal and load shaving

Environmentally sound; no fuel consumption, reduce carbon emission, and greenhouse gases, zero acid rain.

#### TPE ORC UNITS:

•Custom-made & turn-key Systems: 100 KW to 5,000 KW •Multiple, Split and Cascade units.







#### Substantial Advantage....









#### Intellectual Properties:

- Electric Power Generator Using a Rankine Cycle Drive with Refrigerant Mixtures and Exhaust Combustion Products as a Heat Source, US Patent, USPO 8276383, 2012.
- Power Generator using a Wind Turbine, a Hydrodynamic Retarder and Organic Rankine Cycle drive, US Patent Pending, 2010.
- Methods and Apparatus for Thermal Storage using Heat Pipes, US Patent-, USPO 7891575, 2011



#### Thermal Storage.... Black Wax Paraffin

- Innovative Technology
- Provides 24/7 continuous supply of power
- Ensures 24/7 continuous supply of heat or cooling
- Enables change of state at predetermined temperatures
- Can be used with forced air or liquid coolant flow
- Environmentally sound, meets codes and flame spread standards
- Applications: Solar, Geothermal and load shifting



### TransPacific Energy Solar Thermal

Waste Heat Boiler Cool Refrigerant Waster Heat Hot gas to Protes / condenser in Storage Tank TransPacific Package System Performance System Capacity (kW) System Efficiency Solar Panel Generation (kW Supply Temperature (f) Flow Rate (gm) Thermal Storage Discharge (hrs) Operation 1,170 14% 13,485 200 3,488 10,09 24/7 ٠ • TES Black Wax Paraffin Storage ..... (for night generation)



TPE

### Thermal Solar CSP -ORC ......

### TPE



Thermo-oil circuit with thermically coupled twin TPE ORC turbine circuit

Power switching cabinet Collector loops (solar field, amount of collectors NOT exemplary) ORC turbines and generators optional Thermal storage Preheater Emergency cooler Transformator ЯH Expansion vessel Grid Thermo-oil circuit pump Flow Sensor (1) Evaporator (Boiler) 3 Air cooled condensator ④ ORC circuit circulation pumps ②Regenerator

•Thermal Solar Plant •10 MW

### Market...

*Customers Worldwide… Hot gas or Hot fluid applications;* 

- •PPP using fossil fuel
- Solar and Geothermal power plants
- •Food processing facilities
- Petrochemical refinery installations
- •Abundant/Live oil wells
- Desalination process
- Biomass applications
- •MWD sites
- Marine transport
- •Ocean warm waters (OTEC)
- Cooling Tower replacements and substitutes
- Condenser Alternatives
- Various DOD applications







### Market... Current and Future

#### TPE



### FIELD APPLICATIONS OF TPE ORC

#### GAS FLARE:

- ➤ Waste landfill
- Waste water treatment plant
  Refineries
- > Petrochemical industries

#### **INDUSTRY EFFLUENT:**

- ➢ Paper industry
- ➢ Glass industry
- ➤ Cement industry
- ≻Food industry (sugar, milk,...)
- ➢ Biofuel





#### <u>THERMAL</u> PLANTS:

- ➤ All fossil fuel
- ➢ Solar thermal
- ➤ Geothermal
- . Energy storage







#### POWER PLANTS:

- Cogeneration (gas turbine and engines)
- ➢ Biomass
- ➢ Biogas
- ➤ Wind turbine



#### OCEAN THERMAL ENERGY:

Coastal activities

- > Offshore platform
- > Ocean Thermal Energy Conversion (OTEC)









# TransPacific Energy Renewable Technologies

- PV Solar Panels
- PV-Thermal Solar
- CSP Solar Integrated ORC
- Geothermal Energy
- Biomass Energy
- Hybrid System for Remote Areas
- Solar Clean Water Generators
- Solar Lights
- Desalination by PV-Thermal
- Fuel Cell driven by Solar and Wind Energy for Hydrogen Production and Storage



## TransPacific Energy Renewable Energy Technologies





Hybrid System Wind and Fuel Cell Wind turbine Electric Charge Detectoryzer Hybrid System Wind and Fuel Cell Deverting the setting the





Photovoltaics - Technology



Using the sun to generate electricity



# **TransPacific Energy Solar Technology**

Photovoltaics - Technology



Using the sun to generate electricity



# **CSP Integrated ORC Technology**





# TransPacific Energy Geothermal Technology





# Biomass Energy Power Generation



# **TransPacific Energy Hybrid Technology**



# TransPacific Energy Solar Water Generator



Water Generator

# **TransPacific Energy Solar Lights**





# TransPacific Energy Desalination With PV-Thermal





# Fuel Cell driven by Solar and Wind Energy for Hydrogen Production





# **CPV and Hydrogen Production**



### **Application & Core Benefits**

- Technology: CPV Hydrogen Plant is more efficient than any other existing Renewable Technologies.
- The overall energy efficiency of the Solar Hydrogen Plant is 28%.
- Economical: The lowest LCOH cost (1.38/kg H2) in the Hydrogen industry (SMR \$2.08/kg)
- It can produce Electricity Levelized Cost of Electricity (LCOE) \$0.021/kWh